



Dart Aerospace Ltd.
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Hawkesbury, ON
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005880

646.4002
Job Sheet 184040



Part No: 646.4002

Job Qty: 1 ea

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No: SIOP

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 11 2018
110	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-1		OCT 11 2018
120	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC4		OCT 11 2018
130	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1		OCT 15 2018
135	DC	1 pcs	11/16/18	11/16/18	0.00	0.00	DC		OCT 15 2018
140	QC21-FG	1 Ea	11/16/18	11/16/18	0.00	0.00	QC21		OCT 15 2018

Part Op 130 - Identify and pack for shipping as per PPP 646.4002 Location : FG102
Descriptions: 135 - Photocopy bluefile & type labels per PPP 646.4002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5075327
646.3410	LH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	5081424
646.3411	RH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	5084703
646.3814	Wiper Bracket	2 Ea (2 ea)	90-Start up Operation	5096204
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5094592
MS24694-S53	Screw	2 Ea (2 ea)	90-Start up Operation	5113359
MS27039-1-18	Screw	2 Ea (2 ea)	90-Start up Operation	5124326
MS27039-1-19	Screw	2 Ea (2 ea)	90-Start up Operation	5071413
NAS1149F0332P	Washer	16 Ea (16 ea)	90-Start up Operation	5103666

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	14	0
	646.3410	1	6	0
	646.3411	1	8	0
	646.3814	2	12	0
	MS21042L3	6	3,017	0
	MS24694-S53	2	199	0
	MS27039-1-18	2	1,238	0
	MS27039-1-19	2	277	0
	NAS1149F0332P	16	3,011	0

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																																																																																									
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐																																																																																			
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐																																																																																			
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐																																																																																			
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐																																																																																					
Date :		Step #:		QTY Effective :						MRB (QSI042) Approval																																																																																			
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Part Specifications
Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause				FAULT CATEGORY					
Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Design ☐	☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐			
Doc/Data ☐	☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐			
Equip/Tooling ☐	☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐			
Handling/Pre ☐	☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Material ☐	☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐			
Internal Transport ☐	☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐			
Tribal Knowledge ☐	☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐			
LOA ☐	☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐			
Substation ☐	☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐			
Past Expiry Date ☐	☐	Manufacturing Process ☐	OTHER : _____						
Misidentified ☐	☐	Past Due ☐							